



Pro-fax 7624

Polypropylene, Impact Copolymer

Product Description

Pro-fax 7624 impact polypropylene copolymer is available in pellet form. This resin is typically used in injection molding applications and offers a very good stiffness/impact balance as well as an excellent resistance to aging at elevated temperatures in both wet and dry environments.

For regulatory compliance information see Pro-fax 7624 Product Stewardship Bulletin (PSB).

Product Characteristics

Status	Commercial: Active
Test Method used	ASTM
Availability	North America
Processing Methods	Blown Film, Injection Molding
Features	Good Dimensional Stability, Low Temperature Impact Resistance
Typical Customer Applications	Film Wrap, Interior Applications, Under-the-Hood & Structural Applications

Typical Properties	Method	Value	Unit
Physical			
Density -Specific Gravity <i>Note: 23/23°C Method B</i>	ASTM D 792	0.90	
Melt Flow Rate (230°C/2.16kg)	ASTM D 1238	1.4	g/10 min
Mechanical			
Flexural Modulus (0.05 in/min, 1% Secant, Procedure A) (1.3 mm/min, 1% Secant, Procedure A)	ASTM D 790	175000 1205	psi MPa
Tensile Strength @ Yield (2 in/min) (50 mm/min)	ASTM D 638	4100 28	psi MPa
Tensile Elongation @ Yield	ASTM D 638	11	%
Impact			
Notched Izod Impact (73 °F, Method A) (23 °C, Method A)	ASTM D 256	2.7 144	ft-lb/in J/m
Thermal			
Deformation Temperature Under Load (66 psi) (0.45 MPa) <i>Note: Unannealed</i>	ASTM D 648	180 82	°F °C

Additional Properties

AUTOMOTIVE SPECIFICATIONS:
GM GMW 15702 -150014